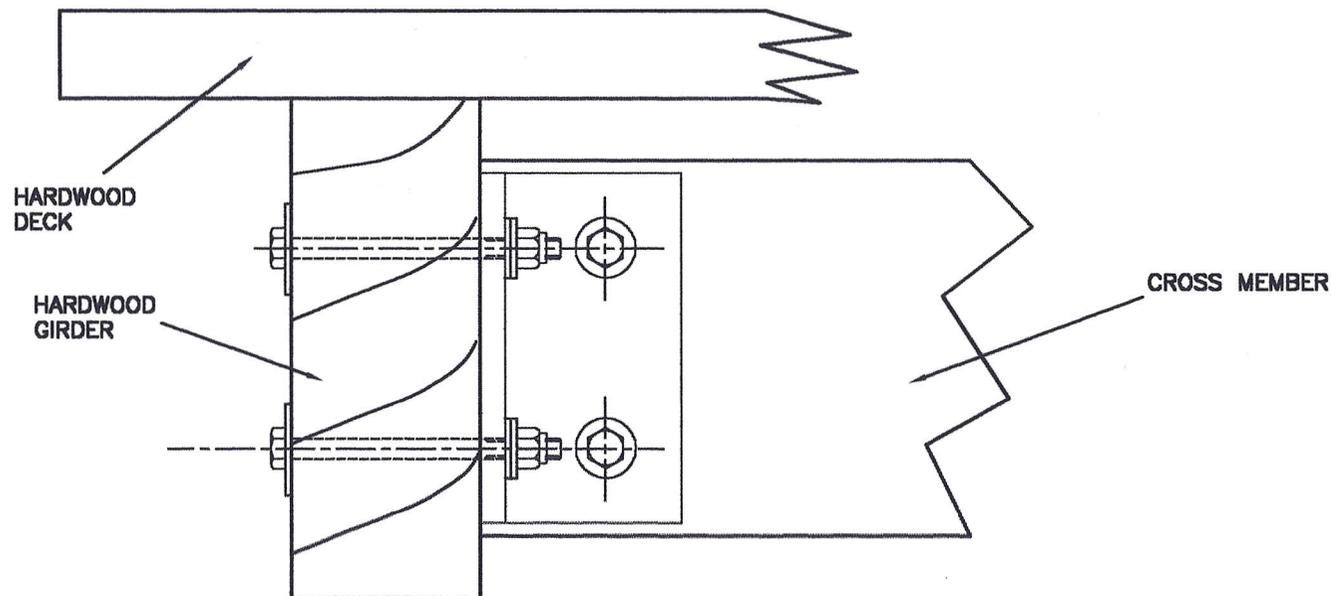
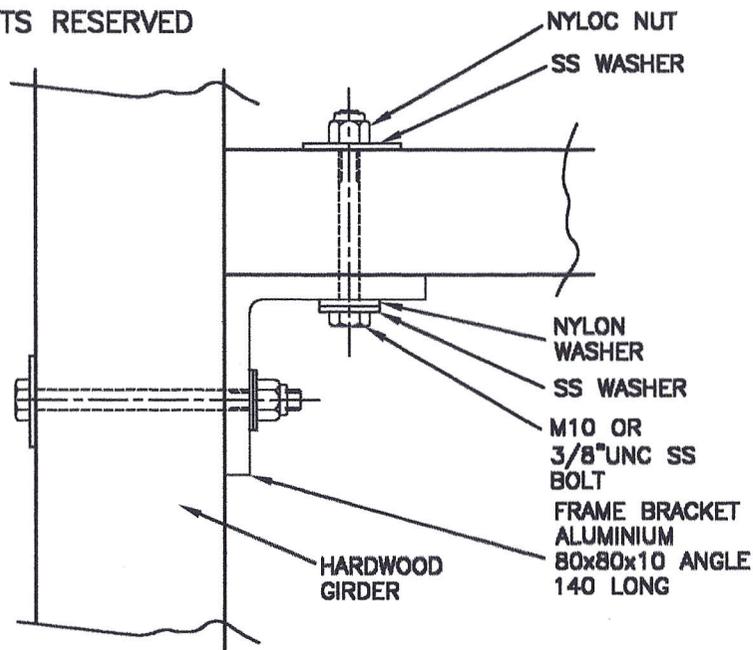


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DO NOT SCALE



NOTE:
 -ALL FASTENERS ARE 304 OR 316 STAINLESS STEEL.
 -ALL THROUGH BOLTS ARE FITTED WITH NYLOC NUTS.
 -USE ANTI-SIEZE COMPOUND ON BOLT THREADS PRIOR TO FASTENING.
 -FRAME BRACKETS ARE ALUMINIUM 6063-T5.
 -STAINLESS STEEL FASTENERS IN CONTACT WITH ALUMINIUM ARE TO BE ISOLATED WITH A NYLON WASHER.

MARINE DOCK SYSTEMS
PTY LTD

RAMP FRAME
CONSTRUCTION DETAIL

FRAME BRACKETS



SCALE	N.T.S.	DWG	A4-2953	
DRAWN	JPM	REV	A	17,4,02
DATE	17,4,02	CHK	APP'D	