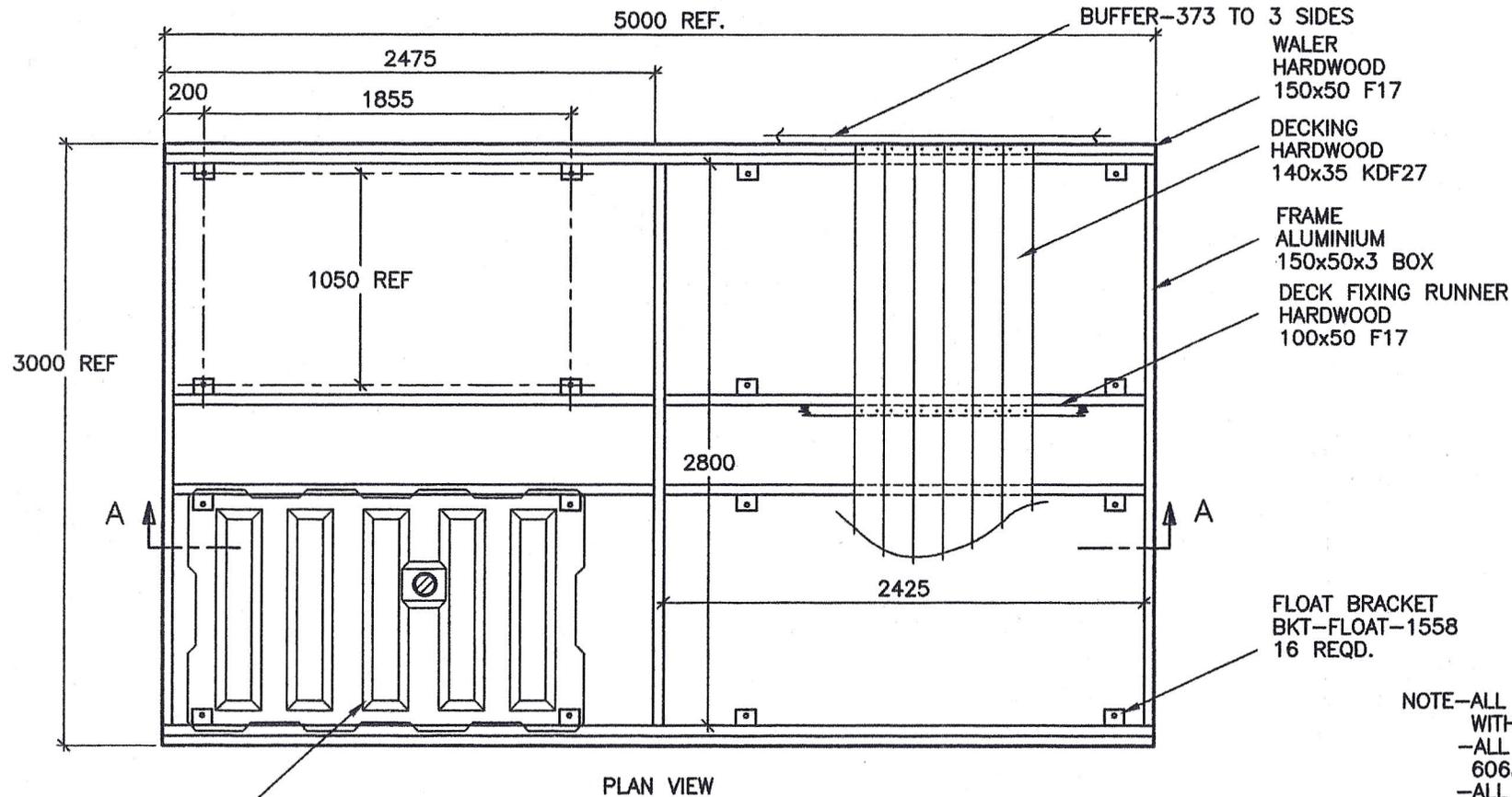


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DO NOT SCALE



FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.

FRAME AND DECK- A4-1503

FASTENERS REQUIRED.

PART No.	ITEM	QTY. REQD.
737	3/8" BOLTx3 1/2"	16
797	3/8" BOLTx4-1/2"	18
372	1" WASHER	36
296	1 1/2" WASHER	32
371	3/8" NYLOC NUT	34
729	DECK SCREW	210
731	BUFFER SCREW	38

NOTE—ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm
 —ALL EXTRUSIONS ARE OF GRADE 6063-T5, FILLER ALLOY IS 5356
 —ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (LANOTEC, DECKING OIL, ETC)
 —ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
 —ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
 —ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIEZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
 —THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

MARINE DOCK SYSTEMS
 FLOTATION MODULE
 FLO1200-190
 4 REQD.

DECKING
 38 AS SAWN
 FRAME
 150

NOMINAL FREEBOARD
 NOT INCLUDING ANY
 ACCESS RAMP WEIGHT.

DECK AREA 15.00m²
 APPROX. WEIGHT 1000kg

SECTION AA

**MARINE DOCK SYSTEMS
 PTY LTD**

5.0m x 3.0m PONTOON
 4 x 1200L FLOATS

PONTOON-2466



SCALE	N.T.S.	DWG	A4-2466	
DRAWN	J.P.M	REV	A	7,9,00
DATE	7,9,00	CHK	APP'D	