



FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.

FRAME BKT 1 -	A4-736
FRAME BKT 2 -	A4-826
FLOAT BKT -	A4-732
FLOAT AND DECK -	A4-730
CLEAT ASSEM -	A4-717
BUFFER ASSEM -	A4-740
CABLE BKT -	A4-839

FASTENERS REQUIRED.

PART No.	ITEM	QTY. REQD.
737	3/8" BOLTx3 1/2"	28
370	3/8" BOLTx3"	64
372	1" WASHER	152
296	1 1/2" WASHER	32
371	3/8" NYLOC NUT	92
729	DECK SCREW	156
731	BUFFER SCREW	20

NOTE - ALL TIMBER TO BE MIN. F17 CLASS 2 DURABILITY.

- ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (CREOSOTE, DECKING OIL, ETC)
- ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
- ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
- ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
- THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

MARINE DOCK SYSTEMS
PTY LTD

3.7mx2.46m PONTOON
 4x 650L FLOATS

RESIDENTIAL DOCK
 PONTOON-330

DECK AREA 9.102m²
 APPROX. WEIGHT 635kg.

SECTION AA

DECKING 38 AS SAWN
 FRAME 150 AS SAWN

FRAME BKT BKT-FRAME-290
 REFER TO A4-826

PLAN VIEW

HARDWOOD 50x150

MARINE DOCK SYSTEMS FLOTATION MODULE FLO650-278
 4 REQD.

NOMINAL FREEBOARD NOT INCLUDING ANY ACCESS RAMP WEIGHT.

SCALE N.T.S.
 DRAWN J.P.M.
 DATE 14.7.97

DRAWING No. **A4-330**
 REV E

MARINE DOCK SYSTEMS AUSTRALIA