

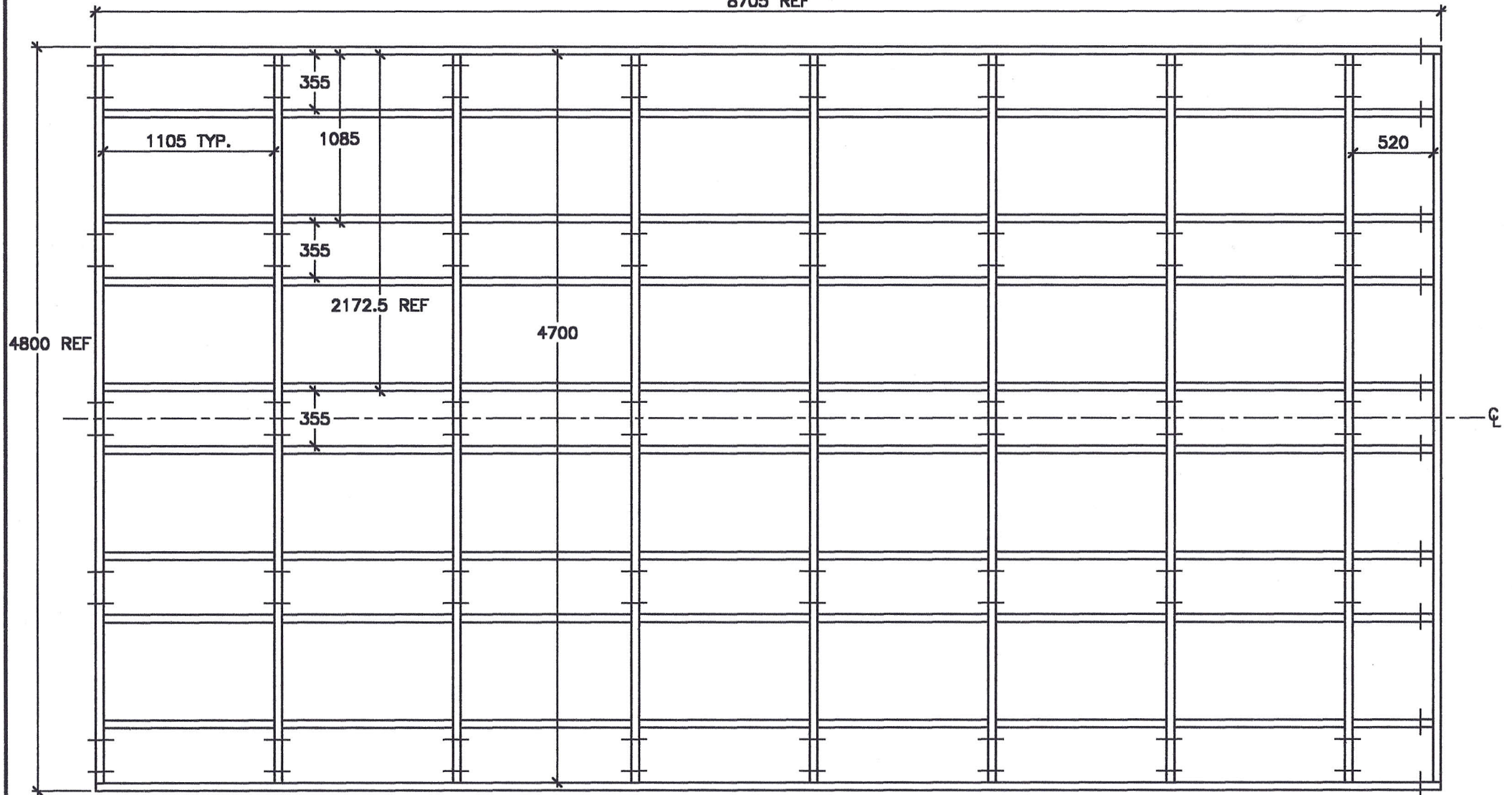
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TRANSVERSE &
LONGITUDINALS
150x50x3 RHS
TYP.

NOTE:

- ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm. FILLER ALLOY IS GRADE 5356.
- ALL EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT.
- ALL FASTENERS ARE GRADE 304 OR 316 SS WITH NYLON SEPERATORS AND NYLOC NUTS
- ALL BOLT THREADS ARE TREATED WITH ANTI-SEIZE COMPOUND PRIOR TO FASTENING.
- ALL OPEN ENDS PLATED IN WITH 3mm PLATE. LINISH EDGES TO A MIN. 3mm

DO NOT SCALE



PLAN

MARINE DOCK SYSTEMS
PTY LTD

BARRY GRANT
HOUSE BOAT

FRAME DETAIL 1



SCALE	N.T.S.	DWG	A4-2707	
DRAWN	JPM	REV	C	21,1,02
DATE	21,1,02	CHK	APP'D	