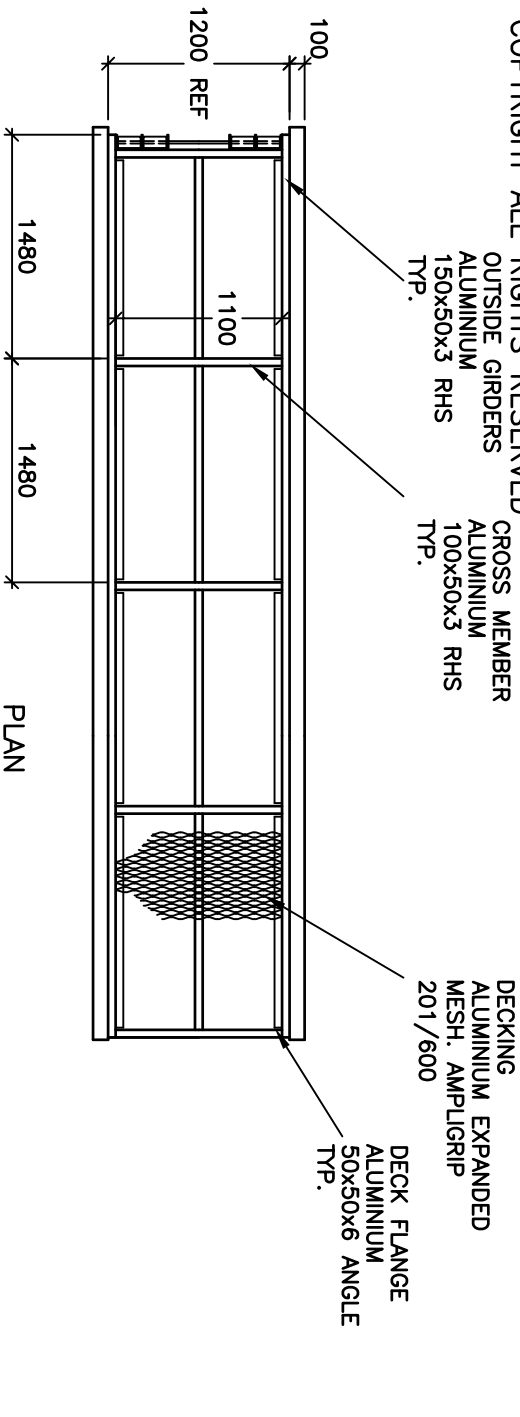
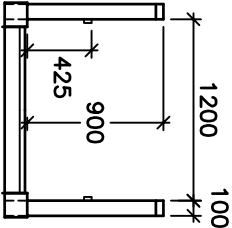
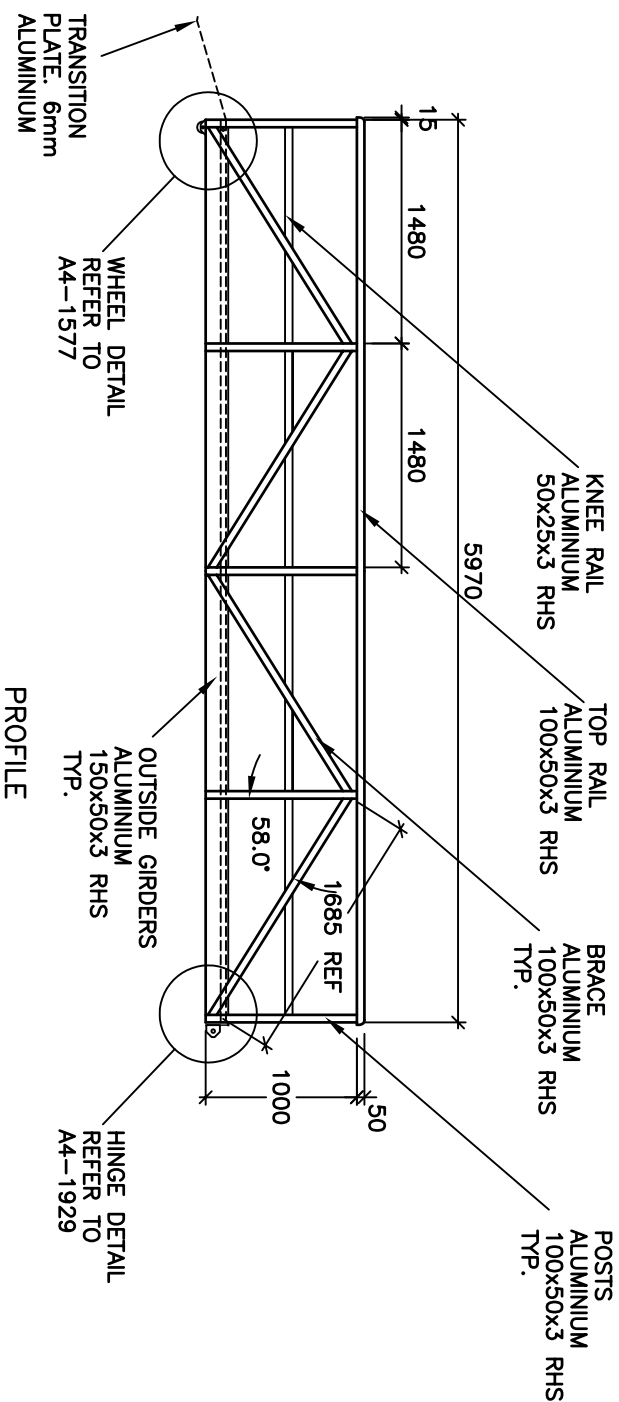




NOTE--ALL STRUCTURE IS FULLY WELDED
WITH A NOMINAL FILET RADIUS OF
5mm.
--ALL EXTRUSIONS ARE OF GRADE
6063-T5 OR EQUIVALENT.
--FILLER ALLOY IS OF GRADE 5356
--ALL 100x50x3 RHS ARE TO HAVE
6mm RADIUS EDGE.
--ALL OTHER RHS TO HAVE 3mm
RADIUS EDGE



SCALE	N.T.S.	DWG	A4-1940X	
DRAWN	J.P.M	REV	A	26.5.99
DATE	26.5.99	CHK		APP'D