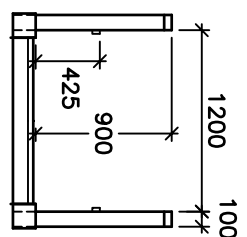
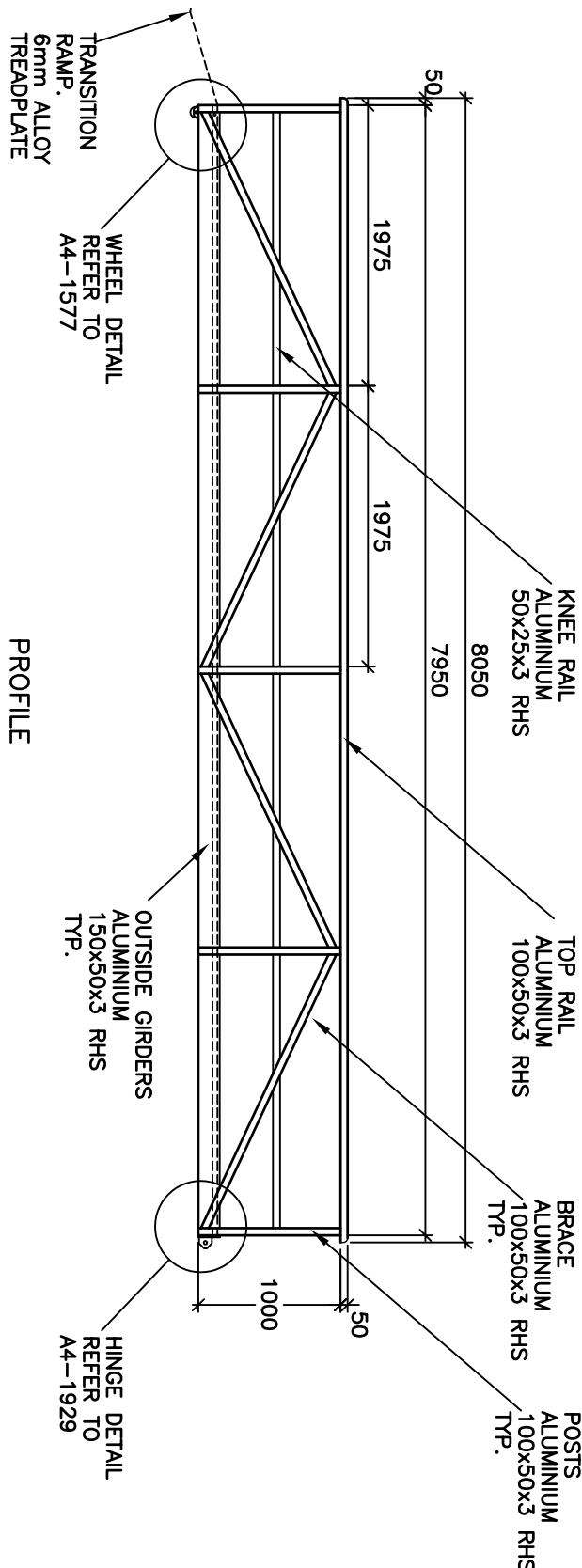


NOTE--ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET RADIUS OF 5mm.

- ALL EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT.
- FILLER ALLOY IS OF GRADE 5356
- ALL 100x50x3 RHS ARE TO HAVE 6mm RADIUS EDGE.
- ALL OTHER RHS TO HAVE 3mm RADIUS EDGE



MARINE DOCK SYSTEMS
PTY LTD

8.0m x 1.2m
ALUMINIUM RAMP

RAMP-1930X



SCALE	N.T.S.	DWG	A4-1930X
DRAWN	J.P.M	REV	A
DATE	18.5.99	CHK	APP'D