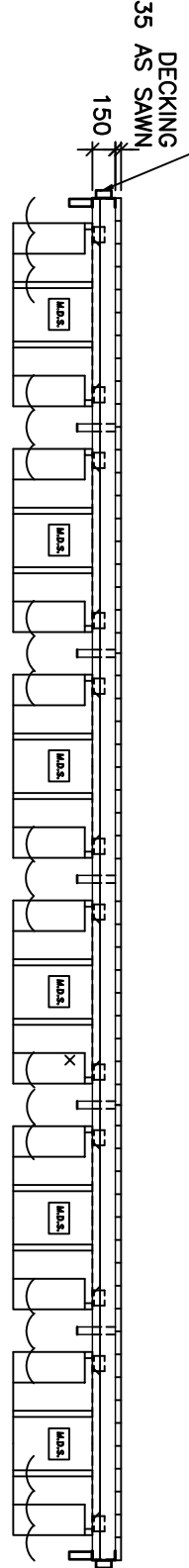


Q OF COMTOR FLEXIBLE COUPLING REQUIRED WHEN JOINING MARINA WALKWAYS

PLAN



PROFILE

DECK AREA 19.24m²
APPROX. WEIGHT 1440kg

TIMBER RUNNERS & WALKERS ARE FASTENED AT APPROX. 1000mm INTERVALS

MARINE DOCK SYSTEMS
PTY LTD

8.9mx2.1m WALKWAY
6x 1200L FLOATS

PONTOON-1916



FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.
END VIEW DETAIL- A4-1907
SECTION DETAIL- A4-1913
FLOAT AND DECK- A4-1503
COMTOR- A4-1877

FASTENERS REQUIRED.		
PART No.	ITEM	QTY. REQD.
737	3/8" BOLTx3 1/2"	24
370	3/8" BOLTx4"	20
742	3/8" BOLTx4 1/2"	20
372	1" WASHER	80
296	1 1/2" WASHER	48
371	3/8" NYLOC NUT	64
729	DECK SCREW	378
731	BUFFER SCREW	64

NOTE-FRAME IS FULLY WELDED ALUMINIUM EXTRUSION OF GRADE 6063-T5.
-ALL WELDS ARE A NOMINAL FILLET OF 5mm. FILLER IS GRADE 5356.
-ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (DECKING OIL, ETC)
-ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
-ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
-ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
-THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

SCALE	N.T.S.	DWG	A4-1916
DRAWN	BJM	REV	A
DATE	7.5.99	CHK	APP'D