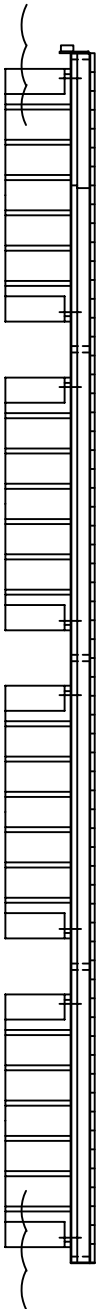


PLAN



PROFILE

DECK AREA 13.96m<sup>2</sup>  
APPROX. WEIGHT 980kg

FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.  
FLOAT & DECK - A4-1503  
COMTOR - A4-1502

FASTENERS REQUIRED.		
PART No.	ITEM	QTY. REQD
737	3/8" BOLTx3 1/2"	16
797	3/8" BOLTx4"	24
742	3/8" BOLTx4 1/2"	6
372	1" WASHER	60
296	1 1/2" WASHER	32
371	3/8" NYLOC NUT	46
729	DECK SCREW	286
731	BUFFER SCREW	70

NOTE-ALL ALUMINIUM STRUCTURE IS TO BE FULLY WELDED WITH A 5mm FILLET  
-ALL EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT.  
-FILLER ALLOY IS OF GRADE 5356.  
-ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (CREOSOTE, DECKING PAINT, ETC)  
-ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.  
-ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.  
-ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.  
-THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

<b>MARINE DOCK SYSTEMS</b>		9.6m x 1.25m FINGER		FINGER-1852	
<b>PTY LTD</b>		4 x 1200L FLOATS			
		SCALE	N.T.S.	DWG	<b>A4-1852</b>
		DRAWN	BJM	REV	B
DATE		29.1.99	CHK	APP'D	