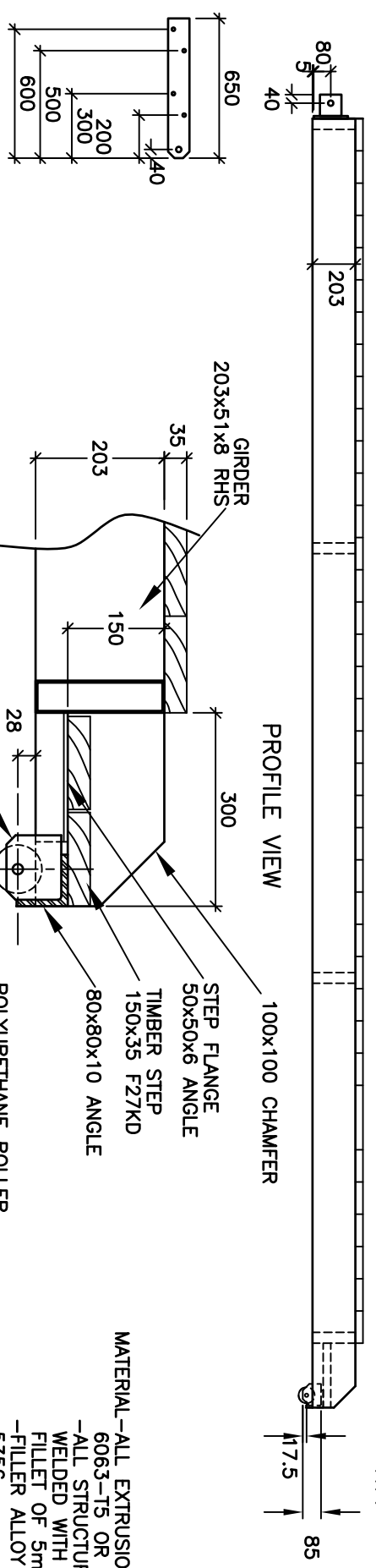


PLAN VIEW



PROFILE VIEW

DETAIL SECTION AA

MATERIAL-ALL EXTRUSIONS ARE GRADE 6063-T5 OR EQUIVALENT.
 -ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm.
 -FILLER ALLOY IS GRADE 5356.
 -10mm DRAIN HOLES TO BE DRILLED IN THE UNDERSIDE OF ALL MEMBERS

APPROX. WEIGHT-550kg

MARINE DOCK SYSTEMS
PTY LTD

6.0m x 1.8m
ACCESS RAMP

RAMP-1639



SCALE	N.T.S.	DWG	A4-1639
DRAWN	J.P.M	REV	B
DATE	14.8.98	CHK	App'D