COPYRIGHT ALL RIGHTS RESERVED DO NOT SCALE WELD ON TOP OF FRAME IS TO BE GROUND FLUSH 6395.00 ALUMINIUM FRAME 1105.00 1105.00 1105.00 520.00 1105.00 1105.00 150x50x3.0 RHS **DECKING SIZES** 355.00 1175 x 2294 1 REQD 1155 x 2294 4 REQD 467.50 590 x 2294 1 REQD 355.00 3mm TREAD PLATE OR OTHER 467.50 205.00 355.00 Ø 12mm HOLES **ALUMINIUM DRAINAGE HOLES** TO BE DRILLED FOR TO BE DRILLED IN 100x10 FLATBAR x250mm ADD 50x50x3.0 SHS FOR FLOAT MOUNTING. WELDED FLUSH WITH FRAME. **ROOF AND HANDRAIL** UNDERSIDE OF FRAME. CHAMFER CORNER TO CLEAR Ø5mm, 20mm FROM **ONLY SEE DWG 7143** WELD. THE END OF EACH SEALED MEMBER. AS SHOWN. 205.00 **PLAN**

DETAIL A

PART
END VIEW

30.00

75.00

APPROX. DECK AREA - 12m²
APPROX. FRAME WEIGHT - 136kg
FLOATS NOT INCLUDED

NOTE -STRUCTURE IS TO BE FULLY WELDED. HOLES ARE TO BE DRILLED IN UNDERSIDE OF MEMBERS TO ALLOW FOR WATER AND MOISTURE TO ESCAPE.

-FOR FLOAT DETAIL. REFER TO A4-184 AND A4-306.

-FOR FLOAT MOUNTING DETAILS, REFER TO A4-774.

445.00

30.00

MARINE DOCK SYSTEMS
PTY LTD

PONTOON BOAT 6.9m x 2.5m

ALUMINIUM FRAME

SECTION B-B



SCALE N.T.S	DRAWING NO.
007122 11.11.0	
DRAWN M.N	7142
DATE 24/08/23	REV /